

# KIMRAY INC. PRODUCT DESCRIPTION GUIDE



## REGULATORS

2 Back Pressure, Pressure Reducing & Differential Pressure

## VALVES

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4 Low Pressure Control Valves  
4 Weight Operated Dump Valves  
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Bellows Controlled Pilots

## RELAYS

8 Energy Exchange Glycol Pumps & Electric Glycol Pumps

## PRODUCT CODES & SERIAL NUMBERS

# REGULATORS BACK PRESSURE, PRESSURE REDUCING & DIFFERENTIAL PRESSURE



## CONNECTION SIZE

**PSIG MAX. WORKING PRESSURE**  
(NPT and grooved connections, multiply by 10)  
(RF connections: 18=250 psig; 27=285 psig)

**230 SGT BP5-NV-D REG S6 HSN**

## PRODUCT FAMILY (i.e. Regulator)

| CONNECTION                       |                         | PRODUCT |                                | BODY STYLE           |         | SERVICE |  | TRIM    |                         | BODY MATERIAL |              | TRIM MATERIAL |                       | OTHER MODIFIERS                                |                                   |
|----------------------------------|-------------------------|---------|--------------------------------|----------------------|---------|---------|--|---------|-------------------------|---------------|--------------|---------------|-----------------------|--|-----------------------------------|
| F                                | Flanged<br>(150 RF)     | G       | Pilot Regulator<br>(Gas Valve) | T                    | Through | BP      | Back Pressure                                | 5       | Reduced Port            | D             | Cast Ductile | S6            | Stainless Steel       | W/125# SPR                                     | 125 lb.<br>Spring                 |
| G                                | Grooved                 |         |                                |                      |         | LPBPOS  | Low Pressure Back<br>Pressure Outside Supply | [blank] | Full Port<br>(Standard) | S             | Steel        | [blank]       | Standard<br>Materials | NONLUBE LWR<br>W/NONLUBE                       | Non Lube<br>Lower<br>Housing      |
| S                                | Female NPT<br>(Screwed) |         |                                |                      |         | BPOS    | Back Pressure<br>Outside Supply              |         |                         |               |              |               |                       | TEFSEAT  | Teflon Seat                       |
|                                  |                         |         |                                |                      |         | BP-NV   | Back Pressure<br>Non-Vent                    |         |                         |               |              |               |                       | KC   | Kimcoat<br>(Z-Pex)                |
|                                  |                         |         |                                |                      |         | BPV     | Back Pressure to<br>Vacuum                   |         |                         |               |              |               |                       | W/163T<br>W/164T<br>W/165T<br>W/166T<br>W/167T | Teflon<br>Valve Seat<br>(3" only) |
|                                  |                         |         |                                |                      |         | OBPV    | Low Pressure Back<br>Pressure to Vacuum      |         |                         |               |              |               |                       |  |                                   |
|                                  |                         |         |                                |                      |         | PR      | Pressure Reducing                            |         |                         |               |              |               |                       |  |                                   |
|                                  |                         |         |                                |                      |         | PRB     | Pressure Reducing<br>Balanced                |         |                         |               |              |               |                       |  |                                   |
|                                  |                         |         |                                |                      |         | PRB-NV  | Pressure Reducing<br>Balanced Non-Vent       |         |                         |               |              |               |                       |  |                                   |
|                                  |                         |         |                                |                      |         | PROS    | Pressure Reducing<br>Outside Supply          |         |                         |               |              |               |                       |  |                                   |
|                                  |                         |         |                                |                      |         | PR-NV   | Pressure Reducing<br>Non-Vent                |         |                         |               |              |               |                       |  |                                   |
|                                  |                         |         |                                |                      |         | OPR     | Low Pressure<br>Pressure Reducing            |         |                         |               |              |               |                       |  |                                   |
|                                  |                         |         |                                |                      |         | OPRV    | Low Pressure Pressure<br>Reducing to Vacuum  |         |                         |               |              |               |                       |  |                                   |
|                                  |                         |         |                                |                      |         | PD      | Pressure Differential                        |         |                         |               |              |               |                       |  |                                   |
| <b>GENERAL PRODUCT MODIFIERS</b> |                         |         |                                |                      |         |         |  |         |                         |               |              |               |                       |  |                                   |
|                                  |                         | V       |                                | Viton Elastomers     |         |         |  |         |                         |               |              |               |                       |  |                                   |
|                                  |                         | HSN     |                                | HSN Elastomers       |         |         |  |         |                         |               |              |               |                       |  |                                   |
|                                  |                         | AF      |                                | Aflas Elastomers     |         |         |  |         |                         |               |              |               |                       |  |                                   |
|                                  |                         | MTR     |                                | Material Test Report |         |         |  |         |                         |               |              |               |                       |  |                                   |
|                                  |                         | NC      |                                | NACE Certification   |         |         |  |         |                         |               |              |               |                       |  |                                   |
|                                  |                         | HY      |                                | Hydrostatic Testing  |         |         |  |         |                         |               |              |               |                       |  |                                   |

Example descriptions for demonstration purposes and may not be available. Parts of descriptions and availability of general product modifiers varies by product.

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# VALVES HIGH PRESSURE CONTROL VALVES



## CONNECTION SIZE

PSIG MAX. WORKING PRESSURE (multiply by 10)

**2200 SMT PO 7/8 IV EP S6 V**

| CONNECTION                            |                             | PRODUCT |                             | BODY STYLE |                      | ACTUATOR |   | INNER VALVE SIZE |                         | TRIM MATERIAL |                     | OTHER MODIFIERS           |   |
|---------------------------------------|-----------------------------|---------|-----------------------------|------------|----------------------|----------|---|------------------|-------------------------|---------------|---------------------|---------------------------|---|
| S                                     | Female NPT (Screwed)        | M       | Control Valve (Motor Valve) | T          | Through              | PB       | Cage Guided (Piston Balanced)             | ## IV            | Inner Valve (Trim Size) | S6            | Stainless Steel     | BWKS                      | Bottomworks Only  |
| 150RF<br>300RF<br>600RF<br>900/1500RF | Raised Face                 | 3W      | 3 Way Valve                 | A          | Angled               | PO       | Stem Guided Pressure-to-Open (Fail Close) | EP               | Equal Percentage        | ZR            | Zirconia            | TWKS                      | Topworks Only   |
| 600RTJ<br>1500RTJ                     | Ring Type Joint Flange      | MV      | Metering Valve              | D          | Dual (T-Body)        | PC       | Stem Guided Pressure-to-Close (Fail Open) | CB               | Carbide (Quick Opening) | CB            | Carbide             | W/S6BDY                   | Stainless Steel Bottomworks                             |
| API                                   | API 5000                    |         |                             | S          | Stinger (Non-Freeze) | LPO      | Lower Port Open                           | REFINED /REF     | Modified EP             | [blank]       | D2 Steel (Standard) | W/__# SPR                 | Spring Options  |
| SW                                    | Socket Weld                 |         |                             |            |                      | LPC      | Lower Port Closed                         | [blank]          | Linear (Standard)       |               |                     | PC                        | Pressure-to-Close (End modifier for Cage Guided Valves) |
| SD                                    | NPT Dual (Splitter)         |         |                             |            |                      |          |   |                  |                         |               |                     | 30/75/<br>150/250<br>HPPR | High Pressure Pressure Reducing Package w/Pilot         |
| WD                                    | Socket Weld Dual (Splitter) |         |                             |            |                      |          |   |                  |                         |               |                     | 30/75/<br>150/250<br>HPBP | High Pressure Back Pressure Package w/Pilot             |
|                                       |                             |         |                             |            |                      |          |   |                  |                         |               |                     | W/__#OPR                  | Package w/Ounces Pilot                                  |

| GENERAL PRODUCT MODIFIERS |                      |
|---------------------------|----------------------|
| V                         | Viton Elastomers     |
| HSN                       | HSN Elastomers       |
| AF                        | Aflas Elastomers     |
| MTR                       | Material Test Report |
| NC                        | NACE Certification   |
| HY                        | Hydrostatic Testing  |

Example descriptions for demonstration purposes and may not be available. Parts of descriptions and availability of general product modifiers varies by product.

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## VALVES LOW PRESSURE CONTROL VALVES



CONNECTION SIZE  
PSIG MAX. WORKING PRESSURE (multiply by 10)

**130 SMT ADAB-D S6 VITON**

| CONNECTION             | PRODUCT                       | BODY STYLE | SERVICE     |  | TRIM SIZE<br>(ELO ONLY) |           | BODY MATERIAL  | TRIM MATERIAL               | OTHER MODIFIERS |                   |
|------------------------|-------------------------------|------------|-------------|--|-------------------------|-----------|----------------|-----------------------------|-----------------|-------------------|
| F Flanged (150 RF)     | M Motor Valve (Control Valve) | T Through  | ADA         | Adjustable Double Acting; Full Port    | 1/2                     | 0.5" EP   | D Cast Ductile | S6 Stainless Steel          | W/HEAVY SPR     | With Heavy Spring |
| G Grooved              | E Electric                    |            | ADAB        | Adjustable Double Acting; Reduced Port | 3/8                     | 0.375" EP | S Steel        | [blank] D2 Steel (Standard) | KC              | Kimcoat (Z-Pex)   |
| S Female NPT (Screwed) |                               |            | DA          | Double (Direct) Acting; Full Port      | 1/8                     | 0.125" EP |                |                             |                 |                   |
|                        |                               |            | DAB         | Double (Direct) Acting; Reduced Port   |                         |           |                |                             |                 |                   |
|                        |                               |            | MOTOR VALVE | Single (Reverse) Acting; Full Port     |                         |           |                |                             |                 |                   |
|                        |                               |            | B           | Single (Reverse) Acting; Reduced Port  |                         |           |                |                             |                 |                   |
|                        |                               |            | ELO         | Electric Low Pressure Control Valve    |                         |           |                |                             |                 |                   |

## VALVES WEIGHT OPERATED DUMP VALVES



CONNECTION SIZE  
N/A (60 psi was the operating pressure for cast iron models and is no longer relevant for cast ductile bodies.)

**26 FWA-D WEIGHT OP VALVE S6V**

| CONNECTION             | PRODUCT         | BODY STYLE | BODY MATERIAL  |  | PRODUCT FAMILY          |                             | OTHER MODIFIERS |                               |
|------------------------|-----------------|------------|----------------|--|-------------------------|-----------------------------|-----------------|-------------------------------|
| S Female NPT (Screwed) | W "Water" Valve | A Angled   | D Cast Ductile |  | WEIGHT OP VALVE (WT OP) | Weight Operated Dump Valve  | S6              | Stainless Steel Trim Material |
| F 150 RF (Raised Face) |                 |            | S Steel        |  | DIAPH BAL TRUN          | Diaphragm Balanced Trunnion | DEL SEAT        | Delrin Seat                   |

| GENERAL PRODUCT MODIFIERS |                      |
|---------------------------|----------------------|
| V                         | Viton Elastomers     |
| HSN                       | HSN Elastomers       |
| AF                        | Aflas Elastomers     |
| MTR                       | Material Test Report |
| NC                        | NACE Certification   |
| HY                        | Hydrostatic Testing  |

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## VALVES LIQUID DUMP VALVES



CONNECTION SIZE  
PSIG MAX. WORKING PRESSURE (multiply by 10)

**327 FOT PB-S MECH O/W VAL S6**

| CONNECTION             | PRODUCT                        | BODY STYLE | BODY TYPE |   | BODY MATERIAL                | PRODUCT FAMILY | OTHER MODIFIERS |                          |
|------------------------|--------------------------------|------------|-----------|---|------------------------------|----------------|-----------------|--------------------------|
| S Female NPT (Screwed) | M Control Valve (Motor Valve)  | T Through  | PB        | Lever Operated Piston Balanced  | D Cast Ductile               | MECH O/W VALVE | S6              | Stainless Steel Trim     |
| F 150 RF (Raised Face) | O "Oil" Valve (Lever Operated) | A Angled   | PBT       | Lever Operated Piston Balanced Throttling                               | S Steel                      | LPHV           | O/W ROTATE BODY | Bonnet Rotated 180°      |
|                        |                                |            | [blank]   | Lever Operated Diaphragm Balanced                                       | -OR-                         |                | W/TI            | With Travel Indicator    |
|                        |                                |            | DB PC     | Pneumatically Operated Diaphragm Balanced Pressure-to-Close (Fail Open) | INNER VALVE SIZE (LPHV ONLY) |                | W/O TI          | Without Travel Indicator |
|                        |                                |            | DB PO     | Pneumatically Operated Diaphragm Balanced Pressure-to-Open (Fail Close) | 5 Reduced Port               |                |                 |                          |
|                        |                                |            |           |   | [blank] Full Port            |                |                 |                          |

## TEMPERATURE CONTROLLERS THERMOSTATS, SEPARABLE SOCKETS, & PILOT GUARDS



**HT12IAM THERMOSTAT**

| TEMPERATURE & PROBE LENGTH |                                    | PRODUCT |                              | OTHER MODIFIERS              |                    |
|----------------------------|------------------------------------|---------|------------------------------|------------------------------|--------------------|
| T12                        | Thermostat (400°F) 12" Probe       | IAT     | Indirect Acting Throttle     | THERMOSTAT / TEMP CONTROLLER | Product Type       |
| HT12                       | High Temperature (750°F) 12" Probe | DAT     | Direct Acting Throttle       | BASE ASSEMBLY                | Base Assembly Only |
| HT12PG                     | High Temperature 12" Pilot Guard   | IAS     | Indirect Acting Snap         | MANUAL RESET THERMOSTAT      | Indirect Shut-In   |
| HT18PG                     | High Temperature 18" Pilot Guard   | DAS     | Direct Acting Snap           | SEP SOCKET                   | Separable Socket   |
|                            |                                    | IAM     | Indirect Acting Manual Reset |                              |                    |
|                            |                                    | 1TC     | Indirect "TC" Throttle       |                              |                    |

| GENERAL PRODUCT MODIFIERS |                      |
|---------------------------|----------------------|
| V                         | Viton Elastomers     |
| HSN                       | HSN Elastomers       |
| AF                        | Aflas Elastomers     |
| MTR                       | Material Test Report |
| NC                        | NACE Certification   |
| HY                        | Hydrostatic Testing  |

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## FLOAT OPERATED CONTROLLERS LEVEL SWITCH (PNEUMATIC & ELECTRIC)



PSIG MAX. WORKING PRESSURE (Multiply by 100)

**2200 SLS LOW PWR S6 FLOAT M/O NC**

| CONNECTION SIZE | PRODUCT | FLOAT MATERIAL         |            | MANUAL OVERRIDE                  | OTHER MODIFIERS            |
|-----------------|---------|------------------------|------------|----------------------------------|----------------------------|
| 1 1-1/2" NPS    | PLS     | Pneumatic Level Switch | S6 FLOAT   | Stainless Steel                  | M/O Manual Override        |
| 2 2" NPS        | SLS     | Electric Level Switch  | POLY FLOAT | HDPE (High-density polyethylene) | [blank] No Manual Override |
|                 |         |                        |            |                                  |                            |
|                 |         |                        |            |                                  |                            |
|                 |         |                        |            |                                  |                            |
|                 |         |                        |            |                                  |                            |

## FLOAT OPERATED CONTROLLERS TRUNNIONS



CONNECTION SIZE

N/A ("12" and "50" represented the operating pressure for cast iron models and is no longer relevant for cast ductile bodies.)

**612TO COVER-D L36 S6 HSN**

| CONNECTION TYPE - BODY MATERIAL               | LEVER BAR LENGTH  | TRIM MATERIAL        | OTHER MODIFIERS                               |
|---|-------------------|----------------------|---|
| TO COVER-DUCTILE 150 RF (Raised Face) Ductile | L36 36" Lever Bar | S6 Stainless Steel   | TRUN ASSY Trunnion Assembly (Weld Neck Incl.) |
| HU Hammer Union                               |                   | [blank] Cast Ductile | FLOAT TRUNNION Does Not Include Weld Neck     |
| TOB-D Trunnion, Oil, Bolt-On, Ductile         |                   |                      | W/O WN Without Weld Neck                      |
| TOB-S   |                   |                      | W/8INCH WN With 8" Weld Neck                  |
|   |                   |                      | W/12INCH WN With 12" Weld Neck                |
|   |                   |                      | W/340L16 With 16" Long Lever Bar              |

## FLOAT OPERATED CONTROLLERS LEVEL CONTROLLER (GEN 3)



**GEN 3 LLC 2 NPT LH VERT**

| PRODUCT   | CONNECTION                 | MODIFIERS                                |
|-----------|----------------------------|--|
| GEN 3 LLC | Pneumatic Level Controller | 2/3/4/5 Connection Size                  |
|           |                            | NPT Male NPT                             |
|           |                            | 150,1500,300,600,900/1500 RF Raised Face |
|           |                            | HU Hammer Union                          |
|           |                            | LH Left Hand Mount                       |
|           |                            | RH Right Hand Mount                      |
|           |                            | VERT Vertical Displacer                  |
|           |                            | W/7638 1-7/8" x 20" Displacer            |

| GENERAL PRODUCT MODIFIERS |                      |
|---------------------------|----------------------|
| V                         | Viton Elastomers     |
| HSN                       | HSN Elastomers       |
| AF                        | Aflas Elastomers     |
| MTR                       | Material Test Report |
| NC                        | NACE Certification   |
| HY                        | Hydrostatic Testing  |

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## PILOTS DIAPHRAGM CONTROLLED HIGH PRESSURE PILOTS & DIFFERENTIAL PRESSURE PILOTS



PSIG MAX. WORKING PRESSURE (multiply by 10)

**30 HPG DA-D W/300# SPR DIRECT**

| PRODUCT       | TYPE                      | BODY MATERIAL | OTHER MODIFIERS                     |  |
|---------------|---------------------------|---------------|-------------------------------------|--|
| HPG           | High Pressure Pilot Gas   | PRB           | Pressure Reducing Balanced          | D Cast Ductile   |
| PG            | Pilot Gas                 | PDDA          | Pressure Differential Direct Acting | S Steel  |
| PDC DIFF.CNTR | Pressure Diff. Controller | SP            | Snap (Legacy Description)           |  |
|               |                           | DA            | Direct Acting                       |  |
|               |                           | LDP           | Liquid Differential Pressure        |  |
|               |                           | PD            | Pressure Differential               |  |
|               |                           |               |                                     | DIRECT   |
|               |                           |               |                                     | Direct Acting  |
|               |                           |               |                                     | DIRECT ACTING SNAP                                     |
|               |                           |               |                                     | Direct Acting; Snap                                    |
|               |                           |               |                                     | S6   |
|               |                           |               |                                     | Stainless Steel Trim Material                          |
|               |                           |               |                                     | W/300# SPR   |
|               |                           |               |                                     | 300 lbs. Spring (5 psig - 300 psig Set Point Pressure) |
|               |                           |               |                                     | W/125# SPR   |
|               |                           |               |                                     | 125 lbs. Spring (5 psig - 125 psig Set Point Pressure) |
|               |                           |               |                                     | 1 LWRCONECT  |
|               |                           |               |                                     | 1" Lower Connection NPT                                |
|               |                           |               |                                     | 1/4 LWRCONECT  |
|               |                           |               |                                     | 1/4" Lower Connection NPT                              |

## PILOTS DIAPHRAGM CONTROLLED LOW PRESSURE



**2 PG OPRA DA DIRECT W/20# SPR**

| SET POINT PRESSURE     | PRODUCT | ACTION    | OTHER MODIFIERS |                 |
|------------------------|---------|-----------|-----------------|-----------------|
| 0.2 0.03125 - 2.5 psig | PG      | DA DIRECT | W/20# SPR       | 20 lbs. spring  |
| 0.5 0.0625 - 5 psig    | PG OPRA | DA DIRECT | W/2.5# SPR      | 2.5 lbs. spring |
| 2 1 - 20 psig          | PG OPRV | DA DIRECT | W/5#SPR         | 5 lbs. spring   |

## PILOTS BELLows CONTROLLED



PSIG MAX. WORKING PRESSURE (multiply by 10)

**75 PG PILOT INDIRECT S6 V**

| GENERAL PRODUCT MODIFIERS |                      |
|---------------------------|----------------------|
| V                         | Viton Elastomers     |
| HSN                       | HSN Elastomers       |
| AF                        | Aflas Elastomers     |
| MTR                       | Material Test Report |
| NC                        | NACE Certification   |
| HY                        | Hydrostatic Testing  |

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## RELAYS



PSIG MAX. WORKING PRESSURE (multiply by 10)

### 3PGM-S STL MANUAL RESET RELAY

| PRODUCT |                          | BODY MATERIAL | OTHER MODIFIERS |  |
|---------|--------------------------|---------------|-----------------|--|
| PG      | Pilot Gas                | D             | Cast Ductile    | W/692 Pressurestat Standard Heavy Spring                           |
| PGA     | Pilot Gas                | S             | Steel           | PRIORITY SIGNAL Priority Signal                                    |
| PGB     | Pilot Gas Bistable       |               |                 | REVERSE ACTING Reverse Acting                                      |
| PGM     | Pilot Gas Manual         |               |                 | SNAP Snap Action (30 Volume Booster Only)                          |
| PGP     | Pilot Gas Pressurestat   |               |                 | THROTTLE Throttle Action (30 Volume Booster Only)                  |
| PGR     | Pilot Gas Relay          |               |                 | W/PIPE VENT Includes NPT Port to Capture Emissions                 |
| PGRA    | Pilot Gas Reverse Acting |               |                 | MANUAL RESET Includes Manual Reset Switch (30 Volume Booster Only) |
| POR     | Override Pilot           |               |                 | BISTABLE Bistable Operation  |
| PS      | Pilot Snap               |               |                 |  |

## PUMPS ENERGY EXCHANGE GLYCOL PUMPS & ELECTRIC GLYCOL PUMPS



MAX. GLYCOL FLOW RATE (gallons per hour)

MAX. WORKING PRESSURE (Multiply by 100)

### 9020 PV GLYCOL PUMP HSN



MAX. GLYCOL FLOW RATE (gallons per hour)

MAX. WORKING PRESSURE (Multiply by 100)

### 50015EV EGP 5HP 3PHASE

| PUMP TYPE      |   | OTHER MODIFIERS |   |
|----------------|---|-----------------|---|
| PV GLYCOL PUMP | Full Cylinder (Max. Operating Pressure 2000 psig) | 2/5/7.5/10HP    | Motor Horsepower                          |
| SC GLYCOL PUMP | Small Cylinder (Max. Operating Pressure 500 psig) | 1PHASE          | Pump & Motor Skid with 1 Phase Motor      |
| EV EGP         | Electric Glycol Pump                              | 3PHASE          | Pump & Motor Skid with 3 Phase Motor      |
|                |   | WANNER          | [Kimray tag info not included on product] |

| GENERAL PRODUCT MODIFIERS |                      |
|---------------------------|----------------------|
| V                         | Viton Elastomers     |
| HSN                       | HSN Elastomers       |
| AF                        | Aflas Elastomers     |
| MTR                       | Material Test Report |
| NC                        | NACE Certification   |
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## ORDER CODE ITEM CODE / PRODUCT CODE (not on product tag)



Description: **230 SGT BP-D REG**

**AARS6HSNMTR**

| STANDARD CODE               | TRIM MATERIAL      | ELASTOMERS | CERTIFICATION            |
|-----------------------------|--------------------|------------|--------------------------|
| AAR Back Pressure Regulator | S6 Stainless Steel | HSN HSN    | MTR Material Test Report |

In most cases, the first letter refers to an organization scheme from an older catalog section for that product. "A" was simply the first section of the catalog. The next two letters are typically alphabetically generated and do not have significance.

Description: **230 SGT BP-D REG**

**AAR**

| STANDARD CODE               |
|-----------------------------|
| AAR Back Pressure Regulator |

## SERIAL NUMBER 2003-CURRENT

**209 015 1152**

| YEAR     | DAY OF THE YEAR MADE | NUMBER RELATIVE TO THE TOTAL NUMBER OF PRODUCTS BUILT THAT DAY |
|----------|----------------------|--|
| 209 2009 | 015 January 15       | 1152   |

## VIDEO VALVE TAGGING: 4 NAMING SYSTEMS TO IDENTIFYING YOUR KIMRAY CONTROL EQUIPMENT



Scan for more information about Kimray order codes, descriptions, serial number and configuration codes.