

## TREATER & MECHANICAL VALVE DESIGN UPDATE

### Redesigned stuffing boxes for 2" Treater Valves & 2-3" Mechanical Valves

This product notice is to inform you that we have redesigned our stuffing boxes for 2" Treater Valves and 2" and 3" Mechanical Valves.

We received some reports of 2" Treater Valves, 2" Mechanical Valves, and 3" Mechanical Valves leaking at the stuffing boxes at low downstream pressures. While the instances of this are few, we have redesigned these parts for optimal operation.

The redesigned 3" stuffing boxes have already been released, and the redesigned 2" components are scheduled to go into production May 15, 2020, at which point all 2" Treater and Mechanical Dump Valves will be assembled with the redesigned components.

Below is the timeline of the releases:

Date	First S/N	Event
6/1/18	2181520001	Initial Change from Old style (brass) to new style (stainless) 2" and 3" Treater Valves and Mechanical Dump Valves. Serial numbers after this may be affected by the leaking issue.
11/20/18	2183240001	3" Treater Valve - reverted back to brass style to address the issue.
1/15/20	2200150001	3" Treater Valve – began shipping assemblies with new stuffing box design
4/06/20	2200970001	3" Mechanical Dump Valve – began shipping assemblies with new stuffing box design
5/15/20	2201280001	Estimated release of 2" redesigned components, both Treater Valves and Mechanical Dump Valves

**Previous Related Product Notices**

**3" Treater Valve Stuffing Box Reverting to Original Stuffing Box Design**

November 20, 2018

**3" Treater Valve Stuffing Box New Design**

January 15, 2020

If you have a leak from the stuffing box in the following products, contact your Kimray representative and we will send you the following components to repair it:

#### 2" MECHANICAL DUMP & TREATER VALVES

Qty	P/N & Description
1	154HSNPS O-RING
1	7522 PLUG
1	7662 PACKING
1	7660 BUSHING
1	7661 STUFFING BOX
2	2131HSN O-RING

#### 3" MECHANICAL DUMP & TREATER VALVES

Qty	P/N & Description
1	355 PACKING
1	491HSNPS O-RING
2	5226HSN O-RING
1	7523 PLUG
1	7592 BUSHING
1	7593 STUFFING BOX

*\* Quantities listed above are per valve assembly.*

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