

APPLICATIONS:

Liquid metering vessels where up to 250 psig adjustable back pressure is desired.

Burner valve for throttling or snap action service. Any system that requires a double acting motor valve but also requires an adjustable maximum back pressure.

FEATURES:

All internal parts can be removed with valve in line Ratio of diaphragm to seat area is 2:1 Controls approximately 2 times signal pressure

Spring adjustment:

5 to 40 psig on 1"

5 to 175 psig on 2" standard

5 to 250 psig optional on 2" ductile and steel Minimum maintenance

Removable valve seat

Adjusting Screw

Tight shut-off Single soft seat

Preload Spring

Diaphragm

Current Revision:

Correct mis spelling

CERTIFICATIONS:

Canadian Registration Number (CRN): 0C15737.24567890NTY (Ductile) 0C15620.24567890NTY (Steel)

CAPACITY:

For liquid capacity refer to table of contents. For gas capacity refer to catalog section "A."

CONSTRUCTION:

Body and housings are available in cast iron, ductile iron or steel. Valve stem is 303 stainless steel. Spring is stainless steel. Diaphragm and seating materials are oil resistant synthetic rubber or polyurethane. After assembly each valve is given a complete operational test.

OPERATION:

The Stem Assembly is the only moving unit in the motor valve. The PRELOAD SPRING loads the Stem Assembly closing the valve if there is no Diaphragm Pressure (Yellow) and if Upstream Pressure (Green) minus downstream Pressure (Blue) is less than the PRELOAD SPRING force.

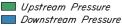
An increase in Diaphragm Pressure (Yellow) and/or an increase in differential pressure across the INNER VALVE SEAT overcomes the PRELOAD SPRING force, moves the Stem Assembly upward, opening the valve.

A decrease in Diaphragm Pressure (Yellow) allows the PRELOAD SPRING to move the Stem Assembly downward closing the valve when Upstream Pressure (Green) minus Downstream Pressure (Blue) is less than the PRELOAD SPRING setting.

With an effective DIAPHRAGM area two times the INNER VALVE SEAT area, and an adjustable PRELOAD SPRING, a differential pressure ranging up to 250 psig and/or a Diaphragm Pressure (Yellow) ranging from 3 to 125 psig or greater will open the valve depending on the PRELOAD SPRING setting.

	Cf & Cv VALUES							
Line Size Trim Size Cf Cv								
	1"	1.00"	0.74	13.2				
	2"	2.00"	0.84	47.0				
	3"	3.00"	0.75	117.0				
	4"	4.00"	0.75	210.0				
	6"	6.00"	0.75	480.0				

Z Stem Assembly



Pressure Pressure n Pressure



Kimray is an ISO 9001- certified manufacturer.

Inner Valve Seat

LOW PRESSURE MOTOR VALVES

MT ADA ADJUSTABLE DOUBLE ACTING DUCTILE IRON



Adjusting Screw 100,1" 2030,2" Nut 101, 1"_____ Upper Spring Guide 2104, 1" 1888, 2" 2103, 1" with 147 Breather Plug (not show) 2031, 2" Bonnet 1678,1" Spring 2013,(Std.)2" 4006,(Opt.)2" \square \square Lower Spring Guide 2029 (2"only) Lifting Ring (not shown), 7559, 2 Req'd. 2"-4" Screw 43/8, 6 Reg'd./" 965, 8 Reg'd.2" Upper Plate 731, 1"-Connector 1604,1" Breather Plug 147,2" *Diaphragm 741,1"_____ 1965,2" *Gasket 195,1" 196,2" Housing 142,1" ______ *ORing 153,1" 154,2" Lower Plate 736,1"______ Disc 158,1" 159,2" 11111111 *Back Up, 2 Reg'd. 1487,1' Plug 699 Stem 726, 1" (*Seat 163HSN,1 Removable Seat 272 (2"only) 164HSN,2 Removable Seat Wrench 272SW (2"only) Plug 699 * Gasket 276 (2"only) *Lock Nut, 2 Reg'd. 172, 1" Ratio Plug 176, 1" 177, 2" Rody Line Size Screwed Flanged Grooved 1" 2033 2" 1709 1913 2964

THRU VALVES AVAILABLE

CAT. NO.	SIZE	TYPE	MOTOR VALVES	MAX. W.P.	MAX. DIFF. PRESS.	KIT
ABC3 ATC3 ATD3	1" 2" 2"	SCRD. SCRD. FLGD.	130 SMT ADA-D 230 SMT ADA-D 218 FMT ADA-D	300 300 250	40 175 175	RNQ RGT RGT
ATE3	2"	GRVD.	230 GMT ADA-D	300	175	RGT

NOTES:

*These are recommended spare parts and are stocked as repair kits.

NOTE: The numbers of a series assigned to a part indicated different line sizes. For example: Diaphragm 741-1",742-2"

Optional Heavy Spring 4006 raises Max. Diff. to 250 psig.

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LIQUID CAPACITY CHART

CAPACITY - Bbls. Water/Day

SINGLE ACTING MOTOR VALVES								
PRESSURE DROP ACROSS		VALVE SIZE-INCHES						
VALVE PSIG.	1	2	3	4	6			
1	105	745	1,760	3,350	7,800			
2	150	1,060	2,500		11,000			
3	180	1,300	3,050	6,100	13,500			
4	210	1,500	3,500	7,000	15,600			
5	235	1,700	3,900	7,800	17,500			
10	330	2,300	5,600	11,000	24,700			
15	405	2,900		13,500	30,200			
20	465	3,300		,	34,900			
30	575	4,100		19,200	42,700			
40	660	4,700		22,100	49,300			
50	740	5,300			55,200			
60	810	5,800		27,100				
70	875	6,200		,				
80	935	6,700						
100	1,045	7,500		33,500	78,200			
125	1,170	8,400	19,700	38,200	87,500			

WITH REDUCED INNER VALVES							
PRESSURE DROP		VALVE	SIZE-I	NCHES			
ACROSS VALVE PSIG.	1	2	3	4	6		
1	26	290	515	835	1,950		
2	37	410	735	1,225	2,750		
3	45	510	895	1,525	3,370		
4	52	590	1,025	1,750	3,900		
5	59	660	1,140	1,950	4,375		
10	82	900	1,640	2,750	6,175		
15	101	1,130	2,000	3,370	7,550		
20	116	1,290	2,320	3,900	8,725		
30	145	1,600	2,820	4,800	10,675		
40	165	1,840	3,260	5,500	12,300		
50	185	2,070	3,640	6,200	13,800		
60	200	2,260	4,000	6,750	15,100		
70	220	2,420	4,300	7,300	16,350		
80	230	2,620	4,600	7,800	17,450		
100	260	2,940	5,150	8,350	19,500		
125	290	3,280	5,750	9,800	21,900		

For gravity correction, multiply the above figures by $~~\sqrt{\frac{1}{G}}$ Where "G" is the specific gravity of the flowing liquid.

LIQUID CAPACITY CHART



CAPACITY - Blds. Water/Day, Steady Row

DOUBLE ACTING MOTOR VALVES						
PRESSURE DROP ACROSS		VALVE	E SIZE-I	NCHES	6	
VALVE PSIG.	1	2	3	4	6	
1	405	1,520	3,150	5,830	13,150	
2	573	2,150	4,460	8,250	18,600	
3	702	2,630	5,450	10,700	22,800	
4	810	3,040	6,300	11,700	26,300	
5	905	3,400	7,030	13,100	29,400	
10	1,280	4,800	9,980	18,500	41,700	
15	1,570	5,880	12,200	22,600	50,900	
20	1,810	6,800	14,100	26,100	58,800	
30	2,220	8,320	17,300	31,900	72,000	
40	2,560	9,600	19,900	36,900	83,100	
50	2,860	10,750	22,300	41,300	93,000	
60	3,130	11,780	24,400	45,200	102,000	
70	3,380	12,700	26,400	48,800	110,000	
80	3,620	13,600	28,200	52,100	117,500	
100	4,050	15,200	31,500	58,300	131,500	
125	4,520	16,900	35,200	65,100	147,000	

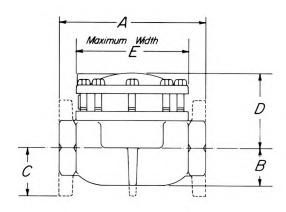
WITH REDUCED INNER VALVES							
PRESSURE DROP ACROSS		VALVE	E SIZE-I	NCHES			
VALVE PSIG.	1	2	3	4	6		
1	101	740	1,080	1,650	3,740		
2	143	1,040	1,525	2,340	5,330		
3	175	1,280	1,860	2,860	6,530		
4	200	1,475	2,150	3,300	7,550		
5	225	1,650	2,400	3,700	8,400		
10	320	2,330	3,400	5,250	11,950		
15	390	2,875	4,150	6,400	14,600		
20	450	3,300	4,800	7,400	16,850		
30	555	4,050	5,900	9,050	20,600		
40	640	4,650	6,800	10,500	23,800		
50	710	5,200	7,600	11,700	26,600		
60	780	5,700	8,350	12,800	29,200		
70	845	6,150	9,000	13,800	31,500		
80	905	6,600	9,650	14,800	33,600		
100	1,010	7,375	10,800	16,500	37,400		
125	1,105	8,200	12,000	18,450	42,000		

ADJUSTABLE DOUBLE ACTING WITH REDUCED INNER VALVES								
	PRESSURE DROP ACROSS VALVE PSIG.	ADAB						
	1	101						
	2	143						
	3	175						
	4	200						
	5	225						
	10	320						
	15	390						
	20	450						
	30	555						
	40	640						
	50	710						
	60	780						
	70	845						
	80	905						
	100	1,010						
	125	1,105						

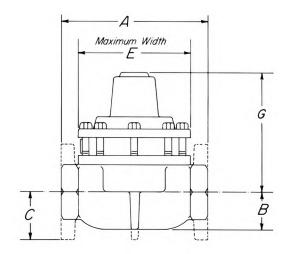
For gravity correction, multiply the above figures by $-\sqrt{\frac{1}{G}}$ Where "G" is the specific gravity of the flowing liquid.

DIMENSIONS

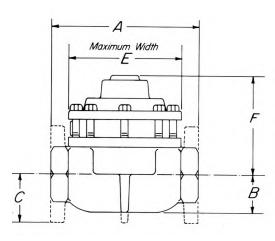
MT (SINGLE ACTING MOTOR VALVE) MT-5 (WITH REDUCED INNER VALVES)



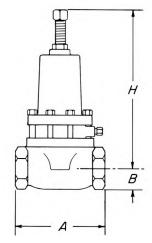
MT-2DA, MT-4DA (DOUBLE ACTING MOTOR VALVE) MT-2DA5, MT-4DA5 (WITH REDUCED INNER VALVES)



MT-DA (DOUBLE ACTING MOTOR VALVE) MT-DA5 (WITH REDUCED INNER VALVES)



MT-ADA, MT ADAB (ADJUSTABLE DOUBLE ACTING) MT BP, MT BP5 (SPRING LOADED BACK PRESSURE)



LINE SIZE	BODY STYLE	А	В	С	D	Е	F	G	Н
1"	SCRD	4 3/8	1 1/8		2 3/4	3 3/8	3 3/8	3 3/8	8
	SCRD	8 1/2	2 1/8		4 3/8	5 7/8	6 7/8	6 7/8	18 1/2
2"	FLGD	9		3	4 3/8	5 7/8	6 7/8	6 7/8	18 1/2
	GRVD	8 3/4	2 1/8		4 3/8	5 7/8	6 7/8	6 7/8	18 1/2
	SCRD	12	3 1/16		5 7/8	8	8	8	20
3"	FLGD	12 3/16		3 3/4	5 7/8	8	8	8	20
	SCRD	15	4		7 1/2	9 3/4	9 1/2	9 1/2	
4"	FLGD	15 1/8		4 1/2	7 1/2	9 3/4	9 1/2	9 1/2	
6"	FLGD	22 1/8		5 1/2	11	16	15 1/4		

FLANGE DIMENSIONS ARE ASA 150 LB. STANDARD.